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A b s t r a c t :

Described herein is a self-supporting reactive hot-melt adhesive element which comprises a reactive one-component hot-melt adhesive which is solid at room-
5 temperature, said adhesive element comprising:

- (i) at least one isocyanate being solid or liquid at room-temperature; and
- (ii) at least one isocyanate-reactive polymer and/or resin being solid at room-
temperature.

Further described is a process of producing said adhesive element as well as its
10 application and use, in particular in a hot-melt adhesive bonding process.